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(71) Applicant (for all designated States except US): WEIR
WARMAN LIMITED [GB/GB]; Halifax Road, Todmor-
den, Lancashire OL14 5RT (GB).

(72) Inventors; and

(75) Inventors/Applicants (for US only): CLARENCE,
Nigel, Paul [GB/GB]; 406 Birch Road, Wardle, Rochdale,

Lancashire OL12 9LX (GB). COLLINGS, Richard, J.
[GB/GB]; Spinney Hill, Cutsey, Trull, Taunton, Somerset
TA3 7NY (GB). WELLS, Ian, Howard [GB/GB]; 4
Church Lane, Whalley, Clitheroe, Lancashire BB7 9SY
(GB).

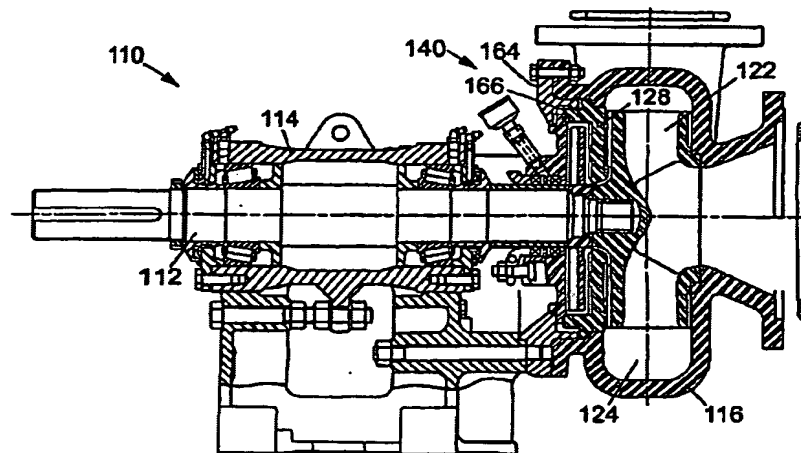
(74) Agents: SZCZUKA, Jan, Tymoteusz et al.; Marks &
Clerk, 19 Royal Exchange Square, Glasgow G1 3AE (GB).

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(54) Title: PUMP INSERT AND ASSEMBLY



(57) Abstract: A pump insert (128) has an inner surface which in use defines a portion of a volute (124) of a pump (110) wherein said pump insert (128) is adapted to be coupled with a pump casing (116) by an inter-engaging profiled coupling arrangement (166). In one disclosed embodiment the pump insert (128) is adapted to engage a pump casing closure plate (148) which is locatable about a pump shaft (112) and between the pump insert (148) and the pump casing (110).

WO 2005/052378 A1